OPM, WGM, WGMS Технические характеристики

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Online particle monitor OPM II

Type OPM II



- Nominal pressure up to 420 bar dynamic / 600 bar static
 Nominal flux 50 to 400 m/min
- Nominal flow 50 to 400 ml/min
- Operating temperature –20 to +80 °C

CE

Features

45197

The OPM II is a visual online particle monitor that operates on the light-extinction principle.

The degree of contamination and the purity trend of fluids can be accurately monitored and documented. An alarm triggered when limit values are exceeded allows a fast reaction.

- Cleanliness class display according to ISO 4406:99 or SAE AS4059E
- Suitable for mineral and bio-oils; diesel fuel
- Easily configurable from the display; has an integrated data memory

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Ordering code

Basic device

| Material no. | Type key | Basic device |
|--------------|------------------|---|
| R928052298 | OPM II – 1X – M | Online particle monitor OPM II (basic device with NBR seal) |
| R928052660 | 8874-19-01.03-BR | Software for PC evaluation |

Accessories for hydraulic connections

| Material no. | Type key | Accessories for hydraulic connections |
|--------------|-------------------------------------|---|
| R928052661 | 2103-A0-02.00 | Flow controller with screen 125 µm (pressure window at 30 cSt: 2 300 bar) |
| R900025012 | ANSCHLUESSSTUECK AB20-11/C G1/4" | Direct connection 1620 ISO228-G1/4 inside |
| R900981026 | SCHLAUCH AB20-11/630-630BAR | Hose DN2, 2x screw connection m16x2, length 630 mm |
| R900083425 | SCHLAUCH AB20-11/1000-630BAR | Hose DN2, 2x screw connection m16x2, length 1000 mm |
| R900054614 | SCHLAUCH AB20-11/2000-630BAR | Hose DN2, 2x screw connection m16x2, length 2000 mm |
| R900033690 | SCHLAUCH AB20-11/630-G1/4 | Hose DN2, with hose connection M16x2 and pressure gauge connection G1/4, length 630 mm |
| R900033691 | SCHLAUCH AB20-11/1000-G1/4 | Hose DN2, with hose connection M16x2 and pressure gauge connection G1/4, length 1000 mm |
| R900033693 | SCHLAUCH AB20-11/2000-G1/4 | Hose DN2, with hose connection M16x2 and pressure gauge connection G1/4, length 2000 mm |

Accessories for electrical connections

| Material no. | Type key | Accessories for electrical connections |
|--------------|---------------------------------------|--|
| R928052662 | 8812-00-00.38 | Power supply unit M12x1; socket 8-pole BU, with 4x country adapter |
| R913023441 | VERTEILERSTUECK 8808-50-01.03 | Y distributor, M12x1, 8-pole, socket to connector/socket |
| R928052663 | 8824-T4-02.00-BR | USB-CAN adapter with cable for connection to PC (connector M12x1, 8-pole - USB connector - cable length 2 m) |
| R913002642 | LEITUNGSDOSE 8P 7000-17121-2911000 | Connection (CAN) to existing system environment (measuring cable M12x1; straight socket, 8-pole/open end - cable length 10 m) |
| R901351431 | LEITUNGSDOSE 7000-17141-2911000 | Connection (CAN) to existing system environment (measuring cable M12x1; angled socket, 8-pole/open end - cable length 10 m) |

Function, section

The **OPM II** is a visual particle monitor that operates on the light-extinction principle.

It consists of a flown-through measuring cell (A), a laser (B) and a photo diode (C). The laser radiates through the measuring cell and hits the photo diode. If a particle passes through the laser beam, the intensity reflected by the photo diode is reduced. The larger the particle, the less intensive the reflected light.

Using the **OPM II**, the level of contamination and the purity trend of non-aggressive fluids can be monitored. Potential variations in the absolute accuracy compared to particle counters calibrated according to ISO 11171:99 are below an ordinal number.

Due to the continuous purity monitoring, changes in a system are quickly identified and consequential damage can be avoided.

The cleanliness class is optionally displayed according to ISO 4406:99 or SAE AS4059E.

The device measures the temperature on the electronic circuit board and has an operating hours counter. After the current interruption, the counter re-starts counting at the last stored time value before the interruption.



Accessories

The OPM II can be integrated into external systems or operated alone. There is the possibility to transfer the data to a PC and analyze it there.

Integration of the OPM II into an external system:

- ► OPM II (basic device)
- Connection (CAN) to an external control system
- ► Hydraulic connections

Operation of the OPM II as stand-alone variant:

- ► OPM II (basic device)
- Plug-in power supply unit with country adapters
- Hydraulic connections

OPM II to PC for the read out of data:

- Y distributor (for simultaneous connection of plug-in power supply unit and USB-CAN adapter)
- USB-CAN adapter with cable for connection to PC
- PC software for evaluation



Technical data

(For applications outside these parameters and high vibration loads, please consult us!)

| Pin assignment | | Designation | | | No. | Function | |
|--|---------------------|------------------|------------------|--------------------------|--------------|-----------------------|--|
| Connector | | +UB (24 VDC) | | | 1 | Supply | |
| \frown | | GND | | | 2 | Ground | |
| 5 | | CANL; TxD | | | 3 | CAN bus; transmitting | |
| $\begin{pmatrix} 60 \\ 8 \\ 0 \end{pmatrix}$ | | CANH; RxD | | | 4 | CAN bus; reading | |
| | | NC; digital inpu | ıt | | 5 | - | |
| | | IOUT1 | | | 6 | 4 20 mA | |
| | | Open collector, | , alarm out | | 7 | Alarm output | |
| M12x1 8-pole | | SGND | | | 8 | Signal ground | |
| · · · | | 1 | | | I | 1 | |
| | | | | | | | |
| Operating conditions | – Admissible oper | ating pressure | bar [psi] | 420 <i>[6091]</i> (dynan | nic)/600 [8] | 702] (static) | |
| | – Ambient temper | ature | °C [℉] | -20 80 [-4 176] | | | |
| – Humidity | | % 0 95 | | | | | |
| Fluids | – Admissible fluid | s | | Mineral and ester | fluids; poly | r-alpha-olefins | |
| | – Temperature flui | id | °C [℉] | –20 80 [–4 17 | 6] | | |
| - Fluid connection | | าร | 2x threaded coup | | ling AB20-1 | 1/K1 G1/4 | |
| | - Admissible flow | | ml/min | 50 400 | | | |
| Wetted materials | | | | Stainless steel, sa | pphire, NB | R | |
| Sealing material | | | | NBR | | | |
| Voltage supply | | | V DC | 9 36 | | | |
| Current consumption | | | mA | Max. 300 | | | |
| Current outputs | | | mA | 4 20 | | | |
| Interfaces | | | | RS 232, CANopen | | | |
| Alarm contact | | | | Open collector ou | tput | | |
| Electrical connection | | | | 8-pole connector | M12x1 | | |
| Measurement range accor | rding to ISO 4406:9 | 9 | | 0 24 (ordinal n | umber) | | |
| Calibrated measurement r | range | | | 10 22 (ordinal ı | number) | | |
| Measurement accuracy | | | | ±1.0 (ordinal number) | | | |

Dimensions

(dimensions in mm)





Components

Supply/discharge fluid (1) (6)

The device is equipped with two threaded couplings for screw connection M16x2. Hoses with measuring ports are usually connected here by means of which the particle counter is connected to the fluid-containing system. Adapters also allow for the conversion to G1/4 inside.

Display (2) (5)

The front side of the device can be rotated by approx. 190° so that irrespective of the assembly, the display can always be positioned horizontally. The SW display shows the last determined cleanliness classes as well as the time until the next measurement and/or the remaining time of the measurement.

"Power" indicator (3)

This indicator shows in green whether operating voltage is available.

"Alarm" indicator (4)

This indicator shows in red that an alarm is pending. In the device, two alarms can be programmed.

Assembly, commissioning, maintenance

- **Please observe this information when determining** the site of installation:
- Connect the OPM II to a pressure line using the T branch in the bypass.
- The flow direction is irrelevant.
- At the connection point, the pressure conditions should be as constant as possible. The pressure may vary, there must, however not be any pressure peaks or strong fluctuations.
- Connection to the control line is recommendable; alternatively, you can use the filter or cooling circuit.
- The flow should be constant and lie between 50 ... 400 ml/min.
- ► Flow control or pressure reduction units should always be installed downstream the particle counter as such equipment may create particles or air bubbles leading to measuring errors.
- ▶ If a pump is necessary to create the required flow, it should be of low-pulsation design and be installed upstream the particle counter. Otherwise, bubbles might be created in case of arrangement on the suction side leading to measuring errors.

Please also observe the following information before the installation:

- Ensure during installation that afterwards, the display will be easily readable. For simplification, the display can be rotated by approx. 190°.
- ▶ The following is true for connection lines: The shorter the better. With the length of the line, the risk of settlement of larger particles increases.
- Ensure particularly with higher viscosities and when using lines that the pressure is high enough in order to set a flow between 50 ... 400 ml/min.
- Make sure that the measured fluid is free from bubbles and drops. Bubbles and droplets in the oil can mostly be identified from very high ordinal numbers and/or identical ordinal numbers in different size channels. Such bubbles and droplets are hardly visible to the naked eye.
- Warranty becomes void if the delivered item is changed by the ordering party or third parties or improperly mounted, installed, maintained, repaired, used or exposed to environmental condition that do not comply with the installation conditions.



5 Display

- 10 "Down" key

Directives and standardization

Product validation

Rexroth products are developed, manufactured and assembled as part of a certified quality management system in accordance with ISO 9001:2000. The relevant standards and directives can be found in the CE Declaration of Conformity.



Online water content measurement device

Type WGM07



Features

The online water content measurement devices allow the water activity in hydraulic and lubricating oils to be monitored online quickly and reliably.

They distinguish themselves by the following:

- Permanent measurement of the humidity and temperature
- ► Fast display of changes
- ▶ High measurement accuracy and measurement stability
- Simple connection to an external control system
- With ball valve installation, switching off the process or draining the oil is not necessary

▶ Nominal pressure 40 bar [580 psi]

- ► Analog output 4...20 mA
- ► Water activity a_w: ± 0.02 (0...0.9) ± 0.03 (0.9...1.0)

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Ordering information for online water content measurement device

| 01 | | 02 | | 03 |
|-------|---|----|---|----|
| WGM07 | - | | - | |

Series

| | 01 | Online water content measurement device | WGM07 |
|--|----|---|-------|
|--|----|---|-------|

Version

| 02 | Standard version consisting of: - Sensor for determining water activity and temperature - Integrated LC display - Sensor cable, length 2 m - Sensor protection (stainless steel grid) - Serial interface RS 232 C - Analog output signal: 420 mA Channel 1: 01 Channel 2: 0+100°°C - Measurement for analog output Channel 1: water activity a _w Channel 2: oil temperature T in %C | 1 |
|----|---|---|
| | Like version 1. but with sensor cable. length 5 m | 2 |
| | Like version 1, but with sensor cable, length 10 m | 3 |
| | Like version 1, but without display | 4 |
| | Like version 2, but without display | 5 |
| | Like version 3, but without display | 6 |

Supply voltage

| 03 | 220 V | 1 |
|----|-------|---|
| | 24 V | 2 |

Order example: WGM07-1-1

Material no.: R928027995

Preferred types

| Material no. | Online water content measurement device |
|--------------|---|
| R928027995 | WGM07-1-1 |
| R928028814 | WGM07-3-2 |

Ordering information for accessories

Ball valve installation kit

01 02 03 **Z WGM - KHI**

| 01 | Accessories | Z |
|----|----------------------------------|-----|
| 02 | Water content measurement device | WGM |
| 03 | Ball valve installation kit | КНІ |

Material number

| Material no. | Ball valve installation kit |
|--------------|-----------------------------|
| R928028819 | ZWGM - KHI |

Function

The WGM07 oil humidity and temperature measurement encoder allows fast and reliable measurement of the humidity content in oils.

The devices are used to monitor humidity in real time and to control dryers and oil conditioners so that they are only activated as needed. Efficient monitoring helps to save oil and is good for the environment. With the WGM07, the humidity content in oil can be monitored simply and cost-effectively.

Measurement of the water activity

The WGM07 measures the oil humidity in the form of water activity (a_w) and also the oil temperature (T). The water activity is a direct indicator of whether there is a risk of water separation as a phase. The measurement is carried out independently of the type, age and temperature of the oil.

Calculation of the water content

The WGM07 indicates the water activity (a_w) and oil temperature (T). It is possible to calculate the average mass concentration of water in oil in ppm using this information. For this purpose, only the oil-specific conversion coefficients have to be determined.

Technical data

(For applications outside these parameters, please consult us.)

| General | | |
|--|----------|--|
| Ambient temperature range | °C [°F] | 0 +60 [+32+140] |
| Storage conditions | °C [°F] | -40 +65 [-40 +149]; max. relative air humidity 65% |
| Mass | kg [lbs] | approx. 2 kg [4.4] |
| | | |
| Measurements | | |
| Measuring point | | Piping with flows up to 40 bar [580 psi] or turbulent tank installa- |
| | | tion location |
| Response time | min. | 10 |
| Water activity | | |
| Measurement range | aw | 01 |
| Accuracy | aw | 00.9 +/-0.02 |
| | | 0.91 +/-0.03 |
| Sensor | | Capacitive thin-film polymer sensor |
| Temperature | | |
| Measurement range | °C [°F] | 0+100 [+32+212] |
| Accuracy | °C [°F] | +/- 0.2 [0.36] |
| Sensor | | Pt100 |
| Electrical connections | | |
| Analog output | mA | 420 |
| Supply voltage | V | 10 35 VDC, 24 VAC ± 20% |
| Current consumption at +20°C [68°F] (U _{in} 24 VDC) | mA | max. 60 |
| l _{out} 2 x 020 mA | | |
| Display with lighting | mA | +20 |
| Housing protection class | IP | 65 |
| Sensor protection | | Stainless steel grid filter |
| EMC | | as per EN61326-1, industr. requirements |

Compatibility with permitted hydraulic fluids

| Hydraulic fluid | Classification | Standards |
|-----------------|----------------|-----------|
| Mineral oils | HLP | DIN 51524 |

Important information about hydraulic fluids:

► For more information and data on the use of other hydraulic

fluids, please refer to data sheet 90220 or contact us.

Dimensions

(in mm [inch])



Assembly, commissioning, maintenance

Assembly

The maximum operating pressure at the selected place of installation must not exceed the permissible operating pressure of the sensor.

When installing the sensor, ensure that the flow velocity does not exceed 1 m/s [3.3 ft/s].

With the optional ball valve installation kit, it is possible to remove or install the sensor during system operation without having to drain the oil.

Commissioning

Electrically connect the sensor.

Important: when using the ball valve installation kit, leaks will occur when removing or sliding in the sensor.

Warning

Hot oil can cause burns when removing or sliding in the sensor.

Important:

- All work on the device must be performed by trained specialists only.
- Warranty becomes void if the delivered item is changed by the ordering party or third parties or improperly mounted, installed, maintained, repaired, used or exposed to environmental conditions that do not comply with the installation conditions.



Online water content measurement device

Type WGMS



Nominal pressure 40 bar

- Analog output 4...20 mA
- ▶ Water activity a_w: ± 0.02 (0...0.9) ± 0.03 (0.9...1.0)

Features

Online water content measurement devices allow the water activity in hydraulic and lubricating oils to be monitored online quickly and reliably.

They distinguish themselves by the following:

- Permanent measurement of the humidity and temperature
- Fast display of changes
- ▶ High measurement accuracy and measurement stability
- Simple connection to an external control system
- With ball valve installation, switching off the process or draining the oil is not necessary

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Ordering information for online water content measurement device

| 01 | | 02 | | 03 | | 04 |
|------|---|----|---|----|---|----|
| WGMS | - | | - | 2 | - | |

Series

| 01 | Online water content measurement device (without display) | WGMS |
|------|---|------|
| Vers | ion | |
| 02 | Standard version consisting of: | 4 |
| | - Sensor for determining water activity and temperature | |
| | - Sensor cable, length 2 m | |
| | - Sensor protection (stainless steel grid) | |
| | - Serial interface RS 232 C | |
| | - Analog output signal: 420 mA | |
| | Channel 1: 01 | |
| | Channel 2: 0+100 °C | |
| | | |

| - Measurement for analog output | |
|--|--|
| Channel 1: Water activity a _w | |
| Channel 2: oil temperature T in °C | |
| Like version 4, but with sensor cable, length 5 m | 5 |
| Like version 4, but with sensor cable, length 10 m | 6 |
| | - Measurement for analog output Channel 1: Water activity a _w Channel 2: oil temperature T in °C Like version 4, but with sensor cable, length 5 m Like version 4, but with sensor cable, length 10 m |

2

Κ

Supply voltage

03 24 V

Amending information

| 04 | Ball valve installation kit | |
|----|-----------------------------|--|
| 0- | | |

Order example:

WGMS-4-2

Material no.: R928022617

Preferred types

| Material no. | Online water content measurement device |
|--------------|---|
| R928022617 | WGMS-4-2 |
| R928022618 | WGMS-5-2 |
| R928022619 | WGMS-6-2 |

Ordering code accessories

Ball valve installation kit

01 02 03
2 WGM - KHI

| 01 | Accessories | Z |
|----|----------------------------------|-----|
| 02 | Water content measurement device | WGM |
| 03 | Ball valve installation kit | КНІ |

Material number

| Material no. | Ball valve installation kit |
|--------------|-----------------------------|
| R928028819 | ZWGM - KHI |

Function

The WGMS oil humidity and temperature measurement encoder allows fast and reliable measurement of the humidity content in oils.

The devices are used to monitor humidity in real time and to control dryers and oil conditioners so that they are only activated as needed. Efficient monitoring helps to save oil and is good for the environment. With the WGMS, the humidity content in oil can be monitored simply and cost-effectively.

Measurement of the water activity

The WGMS measures the oil humidity in the form of water activity (a_w) and also the oil temperature (T). The water activity is a direct indicator of whether there is a risk of water separation as a phase. The measurement is carried out independently of the type, age and temperature of the oil.

Calculation of the water content

The WGMS indicates the water activity (a_w) and oil temperature (T). It is possible to calculate the average mass concentration of water in oil in ppm using this information. For this purpose, only the oil-specific conversion coefficients have to be determined.

Technical data

(For applications outside these values, please consult us!)

| General | |
|---|---|
| Operating temperature range °C [°F] | 0 +60 [+32+140] |
| Storage conditions °C [°F] | -40 +65 [-40 +149]; max. relative air humidity 65% |
| Weight kg [lbs] | approx. 1.5 kg [3.3] |
| Measurements | |
| Measuring point | Piping with flows up to 40 bar [580 psi] or turbulent tank installa- tion location |
| Response time min. | 10 |
| Water activity | |
| Measurement range a _w | 01 |
| Accuracy a _w | 00.9 +/-0.02 |
| | 0.91 +/-0.03 |
| Sensor | Capacitive thin-film polymer sensor |
| Temperature | |
| Measurement range °C [°F] | 0+100 [+32+212] |
| Accuracy °C [°F] | +/- 0.2 [0.36] |
| Sensor | Pt100 |
| Electrical connections | |
| Analog output mA | 420 |
| Supply voltage V | 10 35 VDC, 24 VAC ± 20% |
| Current consumption at +20 °C [68 °F] (U _{in} 24 VDC) mA I _{out} 2 x 020 mA M | max. 40 |
| Housing protection class IP | 65 |
| Sensor protection | Stainless steel grid filter |
| EMC | as per EN61326-1, industr. requirements |

Compatibility with permitted hydraulic fluids

| Hydraulic fluid | Classification | Standards |
|-----------------|----------------|-----------|
| Mineral oils | HLP | DIN 51524 |

Important information on hydraulic fluids:

▶ For more information and data on the use of other hydraulic

fluids, please refer to data sheet 90220 or contact us!

Dimensions

(in mm [inch])





Assembly, commissioning, maintenance

Assembly

The maximum operating pressure at the selected place of installation must not exceed the permissible operating pressure of the sensor.

When installing the sensor, ensure that the flow velocity does not exceed 1 m/s.

With the optional ball valve installation kit, it is possible to remove or install the sensor during system operation without having to drain the oil.

Commissioning

Electrically connect the sensor.

Important: when using the ball valve installation kit, leaks will occur when removing or inserting the sensor.

Warning

Hot oil can cause burns when removing or inserting the sensor.

IF Note:

- All work on the device must be performed by trained specialists only.
- Warranty becomes void if the delivered item is changed by the ordering party or third parties or improperly mounted, installed, maintained, repaired, used or exposed to environmental condition that do not comply with the installation conditions.



Humidity Sensor WGM

Type WGM



Features

Humidity sensors enable quick and reliable online monitoring of the water activity in hydraulic and lubricating oils.

They have the following characteristics:

- Permanent measurement of relative humidity and temperature
- Require no calibration on the respective oil
- Quick indication of changes
- High measurement accuracy and stability
- Easy connection to external control systems

Output signal 4 ... 20 mA or IO-Link
 Operating Pressure up to 50 har

Measurement of relative humidity and temperature

Operating Pressure up to 50 bar

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Ordering codes

| (| 01 | | 02 | | 03 | | 04 | | 05 | | 06 | | |
|-------|--------|---------|-------------------|---------|---------------|-------------|----------|------------|------------|----------|--------|---|---|
| W | GM | - | | - | 1X | / | | - | | - | | | |
| Туре | | | | | | | | | | | | | |
| 01 | Humi | dity se | ensor | | | | | | | | | WGI | М |
| Varia | nt | | | | | | | | | | | | |
| 02 | Basic | optio | n - Sens | or only | | | | | | | | В | |
| | Displ | ay opt | ion - Ser | nsor wi | th display | | | | | | | D | |
| | Remo | ote dis | play for | basic c | ption (conn | ection onl | y possi | ble to bas | sic optior | n WGN | 1-B-1X | /2A1S-G34-V) R | |
| 03 | Com | onent | t series | | | | | | | | | 1X | |
| Data | transr | nissio | n | | | | | | | | | | |
| 04 | Optic | on B | | | Senso | or only 4 | . 20 mA | ; 2x analo | og outpu | t / 1x : | switch | ing output 80% RH 2A1 | S |
| | Optio | on B | | | Digita | l sensor; l | O-Link | | | | | 1D0 | S |
| | Optic | on D | | | Senso | or with dis | play 4 . | 20 m | A; 2x ana | alog oi | utput | ⁷ 2x switching output 2A2 | S |
| | Optic | on D | | | Senso | or with dig | ital dis | play; IO-L | ink / 1x s | witch | ing ou | tput 1D1 | S |
| | Remo | ote dis | s play (op | otion R |) can only be | e combine | d with | basic sen | sor WGN | 1-B-1X | /2A1S | -G34-V | |
| | Optic | on R | | | Remo | te display | 4 20 | mA; 2x a | nalog ou | tput / | 2x sw | itching output | |
| | Optic | on R | | | Digita | l remote c | lisplay; | IO-Link / | 1x switc | hing o | utput | 2A2 | S |
| | | | | | | | | | | | | 1D1 | S |

Connection

| 05 | Thread G3/4" | G34 |
|-------|--|-----|
| | Option R - Remote display without connection | 0 |
| Seali | ing material | |

| 06 | FKM | V |
|----|--|---|
| | Option R - Remote display without seal | 0 |

Accessories

| Description | | Art. no. |
|--|---|------------|
| Connection cable for remote display M12x1, 8-pin, length 3.0 m angled coupling and straight connector | ZWGM connecting cable for remote | R928058029 |
| Connection cable IO-Link M12x1, 4-pin, length 5.0 m angled coupling and braided wires | ZWGM connecting cable for IO-Link (4-pin) | R928058030 |
| Connection cable 420 mA M12x1, 8-pin, length 5.0 m angled coupling and braided wires | ZWGM connecting cable for 420 mA (8-pin) | R928058031 |

Order example:

| | | Sensor | Connecting cable | Connecting cable for remote |
|--|---------------------|------------|------------------|-----------------------------------|
| Sensor without display | | | | |
| Sensor 4 20 mA; 2x analog output / 1x switching output | WGM-B-1X/2A1S-G34-V | R928057041 | R928058031 | - |
| Digital sensor; IO-Link | WGM-B-1X/1D1S-G34-V | R928057042 | R928058030 | - |
| Sensor with display (directly integrated with sensor) | | | | |
| Sensor with display 4 20 mA; 2x analog output / 2x switching output | WGM-D-1X/2A2S-G34-V | R928057045 | R928058031 | - |
| Sensor with digital display; IO-Link / 1x switching output | WGM-D-1X/1D1S-G34-V | R928057046 | R928058030 | - |
| Remote display for basic sensor WGM-B-1X/2A1S-G34-V (display for | | | | |
| Remote display 4 20 mA; 2x analog output / 2x switching output | WGM-R-1X/2A2S-0-0 | R928057043 | R928058031 | R928058029 |
| Digital remote display; IO-Link / 1x switching output | WGM-R-1X/1D1S-0-0 | R928057044 | R928058030 | R928058029 |

Product description

Just like solid particulate and air, moisture is also regarded as an undesired contaminant in hydraulic and lubrication systems, and may similarly cause considerable damage to both components and fluid.

The Rexroth Humidity Sensor (WGM) was specifically designed for the continuous monitoring of the relative humidity in oil and simultaneously measure the temperature of the oil.

The capacitive principle of operation ensures that a reliable information about the relative humidity of the oil is guaranteed.

The WGM product family offers a wide variety of functional possibilities. Starting with a standard sensor with switching as well as 4 ... 20 mA output, right up to digital communication in the form of IO-Link, all parameters are covered.

The option with display offers the possibility of the display being mounted directly on the sensor or remotely from the sensor. The remote display enables flexibility in mounting positions and can only be used with the basic sensor WGM-B-1X/2A1S-G34-V.

The WGM measures the relative humidity of the oil and the degree of saturation with water directly:

- ► 0%: Absolutley dry oil
- 100 %: Oil is completely saturated with water. Further water is no longer dissolved and therefore lies as free water.

In contrast to moisture analysis (titration) in the laboratory, the water content is not indicated in absolute ppm (parts per million) but the saturation of the oil is indicated by the measured relative humidity.

Mineral oils (e.g. HLP) have a comparatively low water absorption capacity. With 500 ppm generally indicating oversaturation of the oil and the presence of free water. For ester oils (e.g. HEES), which can contain relatively large quantities of water, the oil saturation at 500 ppm would be approximatley 15 %.

Warm oil can dissolve more water than cold oil. It is therefore possible that when oil is cooled down from its operating temperature, that the seemingly dry oil may contain free water.

Irrespective of the oil type and temperature, the WGM indicates the current saturation level of the oil with water and provides additional safety warnings during the normal operation of systems.

















Technical data

| General | |
|------------------------------------|---|
| Operating pressure max. | 50 bar |
| Medium | -20 °C +80 °C |
| Threaded connection | G3/4" pipe thread, Eolastic seal |
| Max. tightening torque | 20 Nm |
| Sensor length from sealing surface | 36 mm |
| Max. flow velocity at sensor | 5 m/s |
| Media resistance | Fluids based on mineral oil (other fluids on request) |

Technical data WGM-B



| Material/version | | |
|--------------------------------|------------------------------------|--|
| Housing | Stainless steel/aluminum | |
| Material in contact with media | 1.4301, 1.4571, 2.4478, FR4, glass | |
| Weight | approx. 205 kg | |
| Protection class | IP67* | |
| * 11 611 1 1 | | |

*with fitted plug-in connector

| IO-Link | |
|-----------------|---------------|
| IO-Link | Revision 1.1 |
| Baud rate | COM2 (38.4 k) |
| SIO mode | Yes |
| Min. cycle time | 20 ms |

| Humidity measurement | |
|----------------------|-------------------------------------|
| Measurement range | 0 100 % rel. humidity |
| Accuracy | ± 3 % FS |
| Analog output | 4 20 mA (0 100 % relative humidity) |
| Tolerance | ± 0.5 % FS |
| Load Ω | = (U _B – 8 V) / 0.02 A |

Technical data WGM-B

| Switching output for humidity | | |
|-------------------------------|---|--|
| PNP switching output 1) | Fixed setting at 80 % relative humidity | |
| Switching current | max. 0.2 A | |
| 1) Otherse an accurat | | |

¹⁾ Others on request

| Temperature measurement | |
|-------------------------|----------------------------------|
| Measurement range | -20 °C +120 °C |
| Accuracy | ± 1.5 % FS |
| Analog output | 4 20 mA (-20 +120 °C) |
| Tolerance | ± 0.5 % FS |
| Load Ω | = (U _B - 8V) / 0.02 A |

Outputs WGM-B

| 2A1S | 1D0S |
|------------------|--|
| 1 x M12 – 8-pole | 1 x M12 – 4-pole |
| Х | |
| | Х |
| Х | |
| Х | |
| | 2A1S 1 x M12 - 8-pole X X X X |

Pin assignment WGM-B

| Version | 2A1S | 1D0S |
|-----------------------|---|--------------------------------------|
| | $4 \bigcirc 0 & 0 \\ 5 & 0 & 0 \\ 5 & 0 & 0 \\ 6 & 7 \\ 6 & 7 \\ 6 & 7 \\ 6 & 7 \\ 6 & 7 \\ 6 & 7 \\ 7 & 1 \\ $ | 3 3 4 2 3 3 1 4 |
| Male/female connector | 8-pole | 4-pole |
| | Standard | IO-Link |
| Pin | | |
| 1 | L+ | L+ |
| 2 | L- | |
| 3 | S1 humidity | Ŀ |
| 4 | | C/Q |
| 5 | | |
| 6 | I1 humidity | |
| 7 | l2 temp. | |
| 8 | | |

Technical data WGM-D/ WGM-R

Sensor with display and control unit

| Evaluation and indication electronics | |
|---------------------------------------|---|
| Display | 4-digit, 7-segment LED |
| Indicator unit | 0 100 % relative humidity |
| Operation | using 3 keys |
| Memory | Storage of min./max. values |
| Current consumption upon switch-on | approx. 100 mA for 100 ms |
| Current consumption in operation | approx. 50 mA (no current nor switching out- puts) |
| Supply voltage (U _B) | 18 30 V DC (nominal voltage 24 V DC) |
| Ambient temperature | -20 °C +70 °C |
| Display resolution | 0.5 %, 0.5 °C, °F |



* with fitted plug-in connector

| Version | WGM-D sensor with display | | Dimension | 5 |
|------------------|---------------------------|--|-------------|-----|
| Fastening | G3/4 | | 40 | 53 |
| Weight | approx. 270 kg | C. C | | |
| Display housing | PA | | | |
| Protection class | IP65* (display) | | | 4 |
| | | • • • | (A) (D) (A) | |
| | | Reprote | | |
| | | | | |
| | | | | |
| | | T. | | ه و |
| | | | ø 16 | |
| | | | G 3/4 | |

*with fitted plug-in connector

| IO-Link | |
|-----------------|----------------|
| IO-Link | Revision 1.1 |
| Baud rate | COM3 (230.4 k) |
| SIO mode | Yes |
| Min. cycle time | 10 ms |

| Humidity measurement | |
|--------------------------------|---|
| Measurement range | 0 100 % rel. humidity |
| Accuracy | ± 3 % FS |
| Analog output | Selectable current or voltage output (4 20 mA, 2 10 V, 0 10 V or 0 5 V) |
| Tolerance | ± 0.5 % FS |
| Load Ω (current output) | = (U _B - 8 V) / 0.02 A |

| Switching outputs | |
|----------------------|--|
| PNP switching output | Selectable switching function and switching output |
| Switching current | max. 0.2 A per output |

| Temperature measurement | |
|-------------------------|---|
| Measurement range | -20 °C +120 °C |
| Accuracy | ± 1.5 % FS |
| Analog output | Selectable current or voltage output (4 20 mA, 2 10 V, 0 10 V or 0 5 V) |
| Tolerance | ± 0.5 % FS |
| Load Ω (current output) | = (U _B - 8 V) / 0.02 A |

Outputs WGM-D/WGM-R

| Version | 2A2S | 1D1S |
|---|------------------|------------------|
| Connector (base) Display & remote | 1 x M12 – 8-pole | 1 x M12 – 4-pole |
| Sensor connection socket (bottom) Remote | 1 x M12 – 8 pole | 1 x M12 – 8 pole |
| Switching outputs | 2 x | 1 x |
| IO-Link | | Х |
| Analog output for humidity | Х | |
| Analog output for temperature | X | |

Pin assignment WGM-D/ WGM-R

| | Conne | Sensor connection socket | |
|-----------------------|--|-----------------------------|---|
| | WGM-D/ WGM-R 2A2S | WGM-D/ WGM-R 1D1S | WGM-R |
| | $4 \bigcirc \circ \circ$ | 3 3 4 | $6 \underbrace{\begin{smallmatrix} 7 & 1 \\ \circ & \circ & \circ \\ 5 & -4 \end{smallmatrix}}_{5 & -4} \overset{8}{3}$ |
| Male/female connector | 8-pole | 4-pole | 8-pole |
| | Standard | IO-Link | IO-Link |
| Pin | | | |
| 1 | L+ | L+ | L+ |
| 2 | Ŀ | DO/S2 | Ŀ |
| 3 | S1 humidity | Ŀ | |
| 4 | | C/Q | |
| 5 | l2 temp. | | |
| 6 | I1 humidity | | I1 humidity |
| 7 | l2 temp. | | l2 temp. |
| 8 | | | |

Installation recommendations

For the humidity sensor to function properely, ensure that the sensor element is fully and permanently immersed in the oil. The sensor is suitable for lateral tank installation if installed below the minimum filling level. In the event of return line installation ensure that the maximum flow velocity is not exceeded. With the WGM-R option, the remote display is mounted onto a profile rail.

Guidelines and standards

The development, manufacture and assembly of Rexroth products is carried out within the framework of a certified quality management system in accordance with ISO9001:2000.

For relevant standards and directives, please refer to the CE Declaration of Conformity.

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